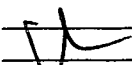
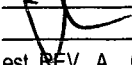


Thursday, 23/11/2006 9:08:16 AM  
User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : PLATE
<b>Job Number</b> : 29614	
<b>Estimate Number</b> : 11420	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D34615
<b>This Issue</b> : 23/11/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3461 REV.A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : A
<b>Previous Run</b> : 29614	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 05/12/2006 <b>Qty:</b> 16 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : est. REV. A 05.12.13 NEW ISSUE EC Est Rev:B Now on Waterjet 06-11-24 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
-----	--------------------	--------------------------



**Comment:** Qty.: 0.3854 f(s)/Unit Total : 6.1656 f(s)  
ALUMINUM 6061-T6 Bar .188" x 4.0"  
Batch: M19681 *ml* *06 11 29* (16)

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



**Comment:** FLOW WATER JET  
1-Cut as per Dwg D3461  
Dwg Rev: A  
Prog Rev: A *ml* *06 11 29* (16)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE *ml* *06 11 29* (16)

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK *ml* *06 11 29* (16)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Deburr parts per dwg D3461 *SAD* *06 12 02* (16)

Date: Thursday, 23/11/2006 9:08:16 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 29614

Part Number: D34615

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

12/06/12/04 (16)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57437

12/04/12/05 (16)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SB 04/12/05 (16)

Job Completion



12/04/12/05

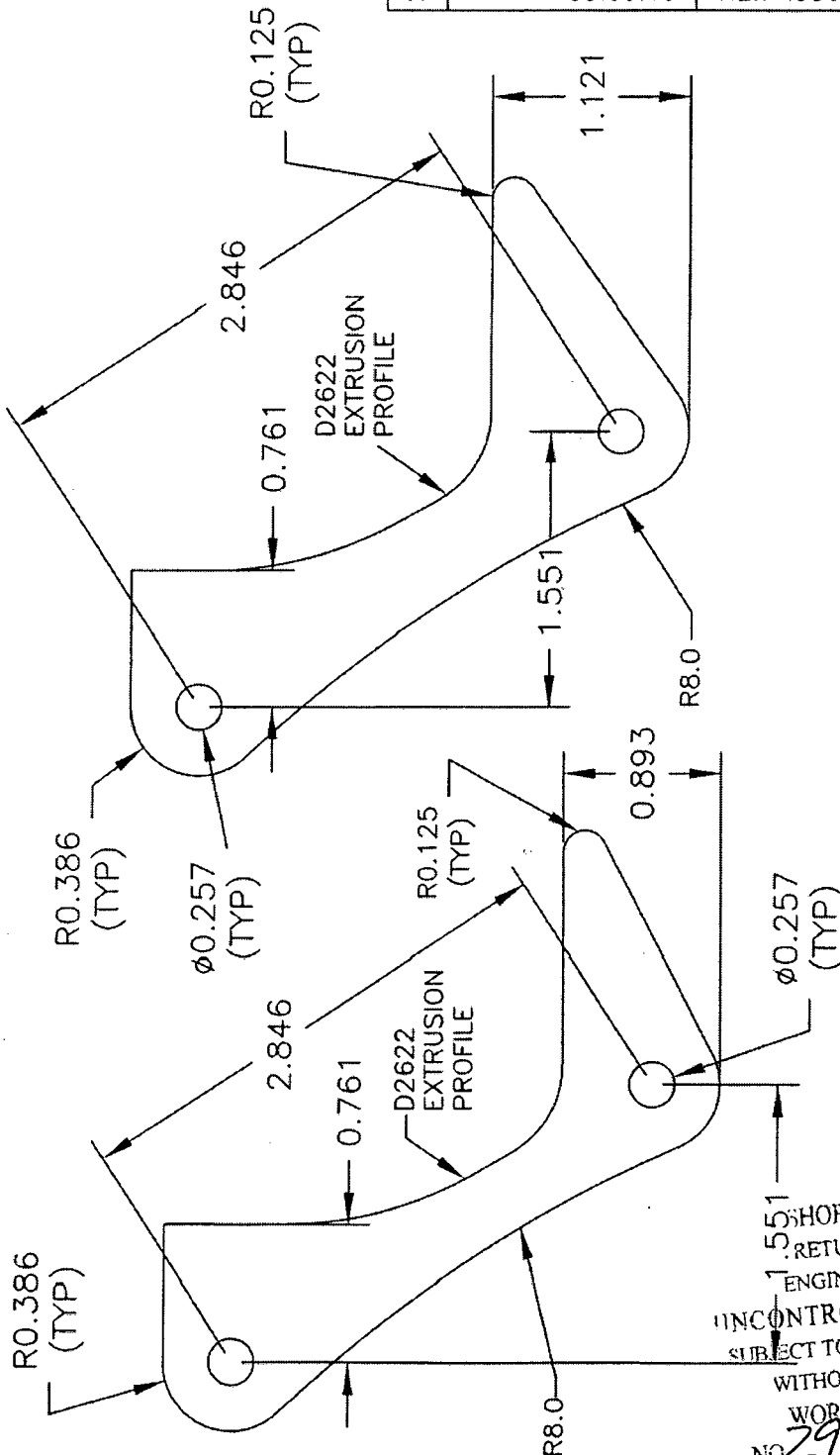
**DART**

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3461	REV. A SHEET 1 OF 2
DATE 05.09.19	TITLE STEP MOUNTING PLATE		SCALE 1:1
A	05.09.19	NEW ISSUE	

**RELEASED**

05.11.14

D3461-3 MOUNTING PLATE



D3461-1 MOUNTING PLATE

D3461-1/3 MOUNTING PLATE

1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

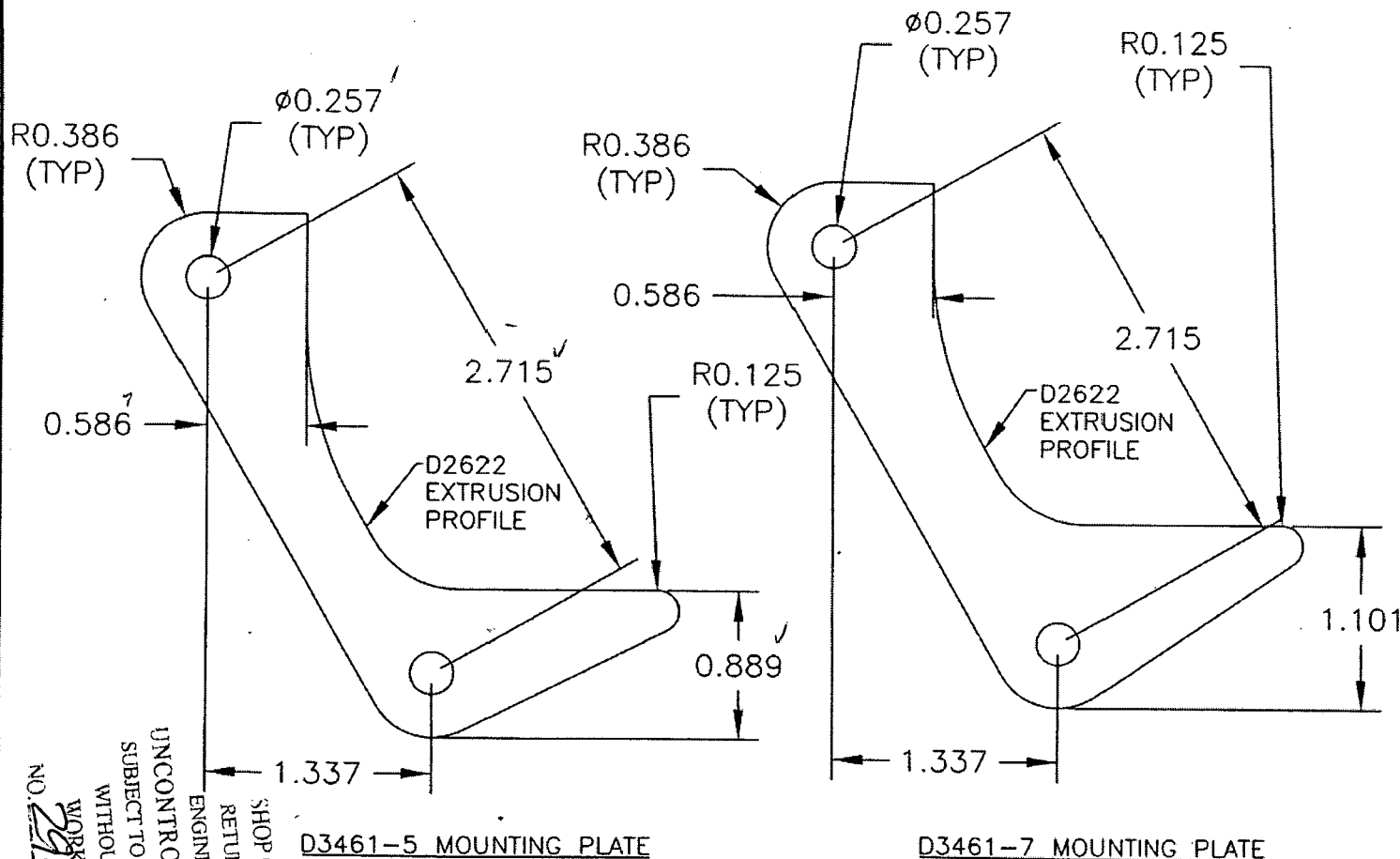
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**DART**

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
PH	PH	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>[Signature]</i>	<i>[Signature]</i>	D3461	SHEET 2 OF 2
DATE	TITLE	SCALE	
05.09.19	STEP MOUNTING PLATE	1:1	

RELEASED  
05-11-14



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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29614  
SHOP COPY  
RETURN TO  
ENGINEERING

**D3461-5/-7 MOUNTING PLATE**

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK (REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

